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D5422-1
Job Sheet 190465



Part No: D5422-1

Job Qty: 20 pcs

Part Name: Latch Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/11/19

Description:

Type: SOLD

Note: D5422 REV.A IPP REV:A 18.02.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs		2/11/19	0.00	1.00	Waterjet - Flow		DL 19/02/11
120	QC 8	20 pcs		2/11/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
130	Small Fab - Brake NC - B4B	20 pcs		2/11/19	0.01	0.47	Small Fab - Brake - 1 - B4B		
							Small Fab - Brake - 2 - B4B		
							Small Fab - Brake - 3 - B4B		
140	QC 5	20 pcs		2/11/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		

					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	FEB 14 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
142 Powdercoat - 2 White Gl(S)- B4B	20 pcs	2/11/19	0.00 2.00	Powdercoat - 1 - B4B		
MIT38997. START: 1:10 ON: 1:30 FINISH: 1:40				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		BL 19-02-14
146 QC 3	20 pcs	2/11/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 26		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 6		DAS
				QC 3 - 68	FEB 14 2019 68	
				QC 3 - 9		9-89
150 Packaging 3-1 - Stock - B4B	20 pcs	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B		
57162				Packaging 3 - 2 - B4B		DAS
				Packaging 3 - 3 - B4B	FEB 14 2019 6	
				Packaging 3 - 4 - B4B		9-89
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	20 pcs	2/11/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-35 FEB 14 2019
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary Descriptions: 120 - (QC8- Inspect parts - second check) 130 - Form as per dwg 140 - (QC5- Inspect part completeness to step on W/O) 142 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel), START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 146 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S11GA	304/316 0.125 Sheet	.8800 sf (.044 ea)	100-Waterjet - Flow - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S11GA	1	0	0	
Part Specifications					
Specifications could not be found.					



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Container No: S152450

Part: D5422-1

Job No: 190465

Serial No/Batch: S152450

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/11/19